

WIRING INSTRUCTIONS: To wire switch follow diagram above. To wire as SINGLE POLE NORMALLY CLOSED, move clock motor lead from terminal 3 to 1, and connect LINE to 1, LOAD to 2. To wire as SINGLE POLE DOUBLE THROW, install jumper (the same gauge as line wire) between 2 and 3 and connect LINE to 2, LOADS to 1 and 4. NOTE: Line 2 if present is uninterrupted. Use COPPER wire only. for gauge selection and wire connection, see details below. Use 3/16 or larger screwdriver, tighten terminal screws firmly (25 lb-in minimum). REPLACE INSUL ATOR BEFORE TURNING ON ELECTRICITY

MINIMUM COPPER WIRE SIZE (AWG)	MAX. Load (AMP)	MIN. INSUL- Ation TEMP (°C)	75° INSULATION MAX. MOTOR LOAD (HP) Single Phase 3 Phase 120V 240V 240V 240V			OTOR Hase	PRESSURE PLATE TERMINAL SCREW
14 12 10 8	15 20 30 40	60 60 60 75	1/2 1 2	2 2 1/2 3 5	N/A	N/A	MAKE SURE WIRE INSULATION CLEARS PRESSURE PLATE

PROGRAMMING INSTRUCTIONS

- •TO SET "ON" AND "OFF" TIMES: Hold trippers against edge of CLOCK-DIAL, pointing to time (AM or PM) when ON and OFF operations are desired, tighten tripper screws firmly. For additional tripper pairs on CLOCK-DIAL order 156T1978A.
- •TO SET TIME-OF-DAY: Pull CLOCK-DIAL outward. Turn in either direction and align the exact time-of-day on the CLOCK-DIAL (time now, when switch is put into operation) to TIME POINTER. DO NOT MOVE POINTER.

OPERATING INSTRUCTIONS

- **TO OPERATE SWITCH MANUALLY:** Move MANUAL LEVER below CLOCK-DIAL left or right as indicated by arrows. This will not effect next operation.
- IN CASE OF POWER FAILURE, reset CLOCK-DIAL to proper time-of-day. See programming instructions.

SPRING GROVE, ILLINOIS 60081-9698

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